



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
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D350-616-015
Job Sheet 197283



Part No: D350-616-015

Job Qty: 1 pcs

Part Name: Deck Plate



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 7/4/19

Job Tracking No:

Due Date: 8/5/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV H IPP Rev:C Removed Manufacturing 05-12-05 JLM IPP Rev:D Add D3494-1 05-12-05 JLM IPP rev E added parts per NCR 08-041 08.04.30 EC verified by: DD IPP Rev:F 08-12-10 rev.E as per dwg DD verified by:ec IPP REV:G 13.04.03 PER IIN REV.F DD VERF:JLM IPP REV:H 13.05.21 AS PER DWG REV.G DD VERF:JLM IPP REV:H 16.04.19 NOW @ CHG005 DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	1 pcs		8/5/19	0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23	PC	AUG 12 2019
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		

Dart Aerospace Ltd.
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CANADA
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Container No: S204671



Part: D350-616-015

Job No: 197283

Serial No/Batch: S204671

Revision:

Inspector:

Exp Date:

Instructions: TC STC SH96 - 10 Issue 2, FA 1, STC, SR00405NY 13/06/21, EA 1 A STC

Plex 8/12/19 10:36 AM Dart.Renwick.Jennifer

					Packaging 1 - 29	
					Packaging 1 - 30	
					Packaging 1 - 31	
					Packaging 1 - 32	
					Packaging 1 - 33	
					Packaging 1 - 34	
					Packaging 1 - 35	
					Packaging 1 - 36	
					QC 4 - 28	
					QC 4 - 58	
120	QC 4	1 pcs	8/5/19	0.00 0.00	QC 4 - 69	
					QC 4 - 9	DAS
					QC 4 - 46	75
					QC 4 - 68	9-89
					QC 4 - 72	
					QC 4 - 74	8/12/2019
					QC 4 - 75	
					Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
130	Packaging 3-1 - Stock - B4B	1 pcs	8/5/19	0.00 0.00	Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
135	DC - 1 - B4B	1 pcs	8/5/19	0.00 0.00	DC - 1 - B4B	
					DC - 2 - B4B	
140	QC 21 - FG	1 pcs	8/5/19	0.00 0.00	QC 21 - FG - 21	
					QC 21 - FG - 70	
					QC 21 - SA - 53	

DAS
75
9-89

8/12/2019

DAS
75
9-89

8/12/2019

DAS
21
9-89
AUG 12 2019

DAS
21
9-89
AUG 12 2019

Part Op 120 - (QC4- 100% Inspect kits for completeness)
 Descriptions: 130 - (Identify as per dwg & Stock Location:_____)
 140 - (QC21- Final Inspection - Work Order Release)

011332

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D2344	Deck Plate Aft	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5191851
D2348	Wearplate (Key Way)	4 pcs (4 ea)	110-Packaging 1 - Pick Kit	5187760
D2353	Stiffener	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5191338
D2364	Deck Plate Fwd	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5192062
D2365	Wearplate Pip Pin	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	5192153
D2369-1	Locator Plate	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5200603
D2369-3	Locator Plate	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5200654
D4780-041	Fwd Cover Mounting Bracket Assembly	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5191294
D5387-041	Aft Cover Mounting Bracket Assembly	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5176983
D5388-1	Stub Cover	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5192292
MS20426AD4-5	Rivet	25 Ea (25 ea)	110-Packaging 1 - Pick Kit	5053770
MS20426AD4-6	Rivet	25 Ea (25 ea)	110-Packaging 1 - Pick Kit	5093088
MS20426AD5-7	Rivet	6 Ea (6 ea)	110-Packaging 1 - Pick Kit	F153848
MS20426AD5-8	Rivet	6 Ea (6 ea)	110-Packaging 1 - Pick Kit	5176468
MS20601-AD4W2	Rivet	15 Ea (15 ea)	110-Packaging 1 - Pick Kit	5191303
MS20601-AD4W3	Rivet	30 Ea (30 ea)	110-Packaging 1 - Pick Kit	5160312
MS21042L3	Nut	6 Ea (6 ea)	110-Packaging 1 - Pick Kit	5204283
MS24693-C273	Screw	6 Ea (6 ea)	110-Packaging 1 - Pick Kit	5193600
MS24693-C48	Screw	22 Ea (22 ea)	110-Packaging 1 - Pick Kit	5162898
MS35207-263	Screw	8 Ea (8 ea)	110-Packaging 1 - Pick Kit	5135803
NAS1149D0363J	Washer	13 Ea (13 ea)	110-Packaging 1 - Pick Kit	5191331

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	D2344	1	23	2
Allocated Container Detail				
Qty	Container No		Location	Init
2	S204295		st225a	_____
D2348		4	58	4
Allocated Container Detail				
Qty	Container No		Location	Init
4	S204296		st006	_____
D2353		1	6	2
Allocated Container Detail				
Qty	Container No		Location	Init
2	S204297		st225a	_____
D2364		1	18	2
Allocated Container Detail				
Qty	Container No		Location	Init
2	S204298		st225a	_____
D2365		2	41	4
Allocated Container Detail				
Qty	Container No		Location	Init
4	S204299		st006	_____
D2369-1		1	10	2

Allocated Container Detail			
Qty	Container No	Location	Init
2	S204300	st225b	_____
D2369-3	1	10	2
Allocated Container Detail			
Qty	Container No	Location	Init
2	S204301	st225b	_____
D4780-041	1	5	2
Allocated Container Detail			
Qty	Container No	Location	Init
2	S204302	st115	_____
D5387-041	1	7	2
Allocated Container Detail			
Qty	Container No	Location	Init
2	S176983	st160	_____
D5388-1	1	12	2
Allocated Container Detail			
Qty	Container No	Location	Init
2	S204303	st224b	_____
MS20426AD4-5	25	303	50
Allocated Container Detail			
Qty	Container No	Location	Init
3	S204305	ga007	_____
47	S083538	st311	_____
MS20426AD4-6	25	793	50
Allocated Container Detail			
Qty	Container No	Location	Init
7	S204308	ga007	_____
43	S204307	ga007	_____
MS20426AD5-7	6	737	12
Allocated Container Detail			
Qty	Container No	Location	Init
12	S204313	st311	_____
MS20426AD5-8	6	1,764	12
Allocated Container Detail			
Qty	Container No	Location	Init
12	S204319	st311	_____
MS20601-AD4W2	15	220	30
Allocated Container Detail			
Qty	Container No	Location	Init
30	S204320	st308	_____
MS20601-AD4W3	30	378	60
Allocated Container Detail			
Qty	Container No	Location	Init

60	S204321	Ig001	_____
MS21042L3	6	2,103	12

Allocated Container Detail

Qty	Container No	Location	Init
12	S204322	st303	_____
MS24693-C273	6	265	12

Allocated Container Detail

Qty	Container No	Location	Init
12	S204324	st287	_____
MS24693-C48	22	515	44

Allocated Container Detail

Qty	Container No	Location	Init
44	S204325	st287	_____
MS35207-263	8	307	16

Allocated Container Detail

Qty	Container No	Location	Init
16	S204326	st270	_____
NAS1149D0363J	13	1,614	26

Allocated Container Detail

Qty	Container No	Location	Init
26	S204327	st264	_____

Part Specifications

Specifications could not be found.

Plex 8/12/19 10:36 AM Dart.Renwick.Jennifer

QTY - 011	QTY - 013	QTY - 015	Part Number	Description
X			D350-616-011	Emergency Litter Kit
1	X		D350-616-013	Deck Plate and Tie Down Kit
	1	X	D350-616-015	Deck Plate Kit
		1	D2344	DECK PLATE (AFT)
		4	D2348	WEAR PLATE (KEY WAY)
		1	D2353	STIFFENER
	1		D2360	LITTER TIE DOWN (LOCKING)
		1	D2364	DECK PLATE (FWD)
		2	D2365	WEAR PLATE (PIP PIN)
		1	D2369-1	LOCATOR PLATE
		1	D2369-3	LOCATOR PLATE
1			D2370-1	LITTER ASSEMBLY
1			D4812-041	PATIENT STOP ASSY (REPLACES D2493)
	1		D3179-041	LITTER TIE DOWN (NON-LOCKING)
		1	D4780-041	FWD COVER MOUNTING BRACKET ASSY
		1	D5387-041	AFT COVER MOUNTING BRACKET ASSY (REPLACES D4779-041)
		1	D5388-1	STUB COVER (REPLACES D4778-1 AND D3494-1)
		25	MS20426AD4-5	RIVET
		25	MS20426AD4-6	RIVET
		6	MS20426AD5-7	RIVET
		6	MS20426AD5-8	RIVET
		15	MS20601AD4W2	BLIND RIVET (or CR9162-4-2)
		30	MS20601AD4W3	BLIND RIVET (or CR9162-4-3)
		6	MS21042L3	NUT (or MS21042-3)
		6	MS24693-C273	SCREW (or MS24693-273)
		22	MS24693-C48	SCREW (or MS24693-48)
		7	MS35207-263	SCREW
		13	NAS1149D0363J	WASHER (or AN960JD10)

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CANADA
DEPARTMENT OF TRANSPORT
AIRCRAFT CERTIFICATION
BRANCH
DAO # 01-O-01

APPROVED
BY: 
D. SHEPHERD (DE # 02)

DATE: 16.03.11
CERT. NO.: SH96-10
ISSUE NO.: 3

H	D5387-041 AND D5388-1 WERE D4779-041 AND D4788-1; REVISED SHT 3; ADDED TRIM NOTE ON SHEET 10. REASON: PAR15-415 AND PAR15-467.	MB	16.03.11
G	D4812-041 PATIENT STOP ASSY WAS D2493 (SH1). UPDATE WEIGHT AND BALANCE TABLE (SH2), NEW PART/ FIGURE (SH7), REVISE FIGURE (SH 9), ADD OPTION APPLICABILITY NOTE (SH11)	DB	13.04.01
F	REPLACE MMS-D350-616 REF. WITH ICA-D350-616 INCORPORATE DSI 9645	DC	13.03.01
E	MAKE DSI 9310 STANDARD, D3179-041 REPLACES D2350	RF	08.11.07
D	ADD D3494-1 STUB COVER	MB	06.01.19
C	ADD DSI 9112/9117/9130/9236/9310	MB	06.01.10
B	ADD VIEW OF D2493 TO SHEET 9	BW	96.01.09
A	NEW ISSUE	BW	95.02.20
REV.	DESCRIPTION	BY	DATE
DESIGN	BW	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	MB		
CHECKED	ASS	DRAWING NO. D350-616	REV. H
MFG. APPR.	N/A	SHEET 1 OF 13	
APPROVED		TITLE AS 350/355 LITTER KIT INSTALLATION	SCALE NTS
DE APPR.		COPYRIGHT © 1995 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	
DATE	16.03.11		